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D4925-041
Job Sheet 195936



Part No: D4925-041

Job Qty: 6 pcs

Part Name: Mounting Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/3/19

Job Tracking No:

Due Date: 7/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP REV:A 13.10.01 new issue DD verf:JLM IPP REV:B 14.01.13 AS PER DWG
REV.A DD VERF:JLM IPP REV:C 15.06.17 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Small Fab - 1	6 pcs	7/5/19		0.00	0.73	Small Fab - 1	DAS 58 JUN 14 2019 9:89
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	6 pcs	7/5/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
120	Powdercoat - 11 Gls Blk(A)-B4B	6 pcs	7/5/19		0.00	0.57	Powdercoat - 1 - B4B	DAS 40 JUN 14 2019 9:89
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	
							Powdercoat - 4 - B4B	
130	QC 3	6 pcs	7/5/19		0.00	0.00	QC 3 - 10	
							QC 3 - 13	

Plex 6/13/19 2:34 PM dart.boucher.sylvie

				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	JUN 17 2019
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
140	Packaging 3-1 - Stock - B4B	6 pcs	7/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
150	QC 21 - SA	6 pcs	7/5/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - Small Fab-8 (Small Fab) Rivet nutplate to D4925-1 as per dwg.					

DAS
40
9-89DAS
74
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JUN 18 2019

DAS
21
9-89

JUN 18 2019

Descriptions: **110** - QC5 (QC5- Inspect part completeness to step on W/O)

120 - Powdercoat11 (Gloss Black (Alum) (Ref: QSI005 4.3.5.13)) ***Insert screw BY HAND in nutplate prior to powdercoating*** START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____

130 - QC3 (QC3- Inspect Part Finish)

140 - Packaging3-2 (Identify as per dwg & Stock Location: _____)

150 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4925-1	EAPS Mounting Plate	6 pcs (1 ea)	100-Small Fab - 1	5188740
LN29985-A05 <i>5 TS62</i>	Anchor Nut	36 pcs (6 ea)	100-Small Fab - 1	5100390
MS20426AD3-4	Rivet	72 Ea (12 ea)	100-Small Fab - 1	fin.136444-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4925-1	6	6	0
	LN29985-A05	36	450	0
	MS20426AD3-4	72	2,269	0

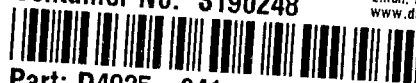
Part Specifications

Specifications could not be found.

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Container No: S190248



Part: D4925-041

Job No: 195936

Serial No/Batch: S190248

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/13/19

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